

**Work Order ID 67404**

Friday, March 18, 2011 1:40:39 PM

Page 1

*Ship  
mandi.*

Item ID: DSI 9464-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Skidtube Tuning

Start Date: 3/21/2011 Start Qty: 3.00



Cust Item ID:

Required Date: 3/22/2011 Req'd Qty: 3.00



Customer:

Reference:

Approvals: Process Plan: *mf*Date: *11-03-18* Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

D3955

A

DSI 9464

B

100

0.00



DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP DSI 9464-011  
CHG001*Sub 3/27**HJ for BG 11-3-21*

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

*11-3-21 (3)*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Friday, March 18, 2011 1:40:36 PM

Page 1

Work Order ID: 67404

Parent Item: DSI 9464-011

Parent Item Name: Skidtube Tuning



Start Date: 3/21/2011

Required Date: 3/22/2011

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP RevA: New issue DD verified by:EC  
per ECN10-553 DD 10.04.19 verified byEC

IPP Rev:B as

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3955-041



Doubler Assembly

Manufactured No

110

Each

1.0000



6  
B67406 5X Ce

Location

Loc Qty

Loc Code

ST097

1

65535

1

D3955-3



Cover Plate

Manufactured No

110

Each

2.0000



65536 1X

67407 9X Ce

Location

Loc Qty

Loc Code

ST097

2

65537

2

D3955-5



Plate

Manufactured No

110

Each

1.0000



65537 2X

67408 5X Ce

Location

Loc Qty

Loc Code

ST098

1

65538

1

D3955-7



Plate

Manufactured No

110

Each

7.0000



65538 1X

67409 11X Ce 4/3/11 (3)

Location

Loc Qty

Loc Code

ST098

7

65648

7

D3955-21



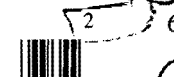
Gasket

Manufactured No

110

Each

0.0000



65648 7X

67410 Ce 4/3/21 (3)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Friday, March 18, 2011 1:40:36 PM

Work Order ID: 67404

Parent Item: DSI 9464-011

Parent Item Name: Skidtube Tuning

Start Date: 3/21/2011

Required Date: 3/22/2011

Start Qty: 3.00

Required Qty: 3.00

83 D3955-23  
Template

Manufactured No 110 Each 2.0000

2 6  
6741140

8 CR3212-4-04  
Cherry Rivet

Purchased No 110 Each 787.0000

38 114  
65546 24

8 AN3-5A  
Bolt

Purchased No 110 Each 679.0000

4 12  
113749

8 AN3-6A  
Bolt

Purchased No 110 Each 222.0000

4 12  
116632  
1149441

Location Loc Qty Loc Code

ST096 2  
65546 2

Location Loc Qty Loc Code

ST311 787  
113749 187  
115698 200  
116471 400

Location Loc Qty Loc Code

ST350 679  
115016 13  
115371 500  
116632 166

Location Loc Qty Loc Code

ST351 222  
114941 72  
116191 50  
116704 100

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Friday, March 18, 2011 1:40:36 PM

Work Order ID: 67404



Parent Item: DSI 9464-011



Parent Item Name: Skidtube Tuning

Start Date: 3/21/2011

Required Date: 3/22/2011

Start Qty: 3.00

Required Qty: 3.00

AN3-7A

Purchased

No

110

Each

44.0000

4 12



Bolt

Location

Loc Qty

Loc Code

ST351

44

113539

14

114784

30

110

Each

55.0000

4 12

AN3-10A

Purchased

No



Bolt

Location

Loc Qty

Loc Code

ST351

55

116075

2

116400

52

17566

1

110

Each

2,439.000

6 18

NAS1149D0332J

Purchased

No



Washer

Location

Loc Qty

Loc Code

ST297

2000

117087

2000

ST298

439

116441

23

117010

416

117010

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



# Picklist Print

Page 4

Friday, March 18, 2011 1:40:37 PM

Work Order ID: 67404



Parent Item: DSI 9464-011



Parent Item Name: Skidtube Tuning

Start Date: 3/21/2011

Required Date: 3/22/2011

Start Qty: 3.00

Required Qty: 3.00

MS21042L3

Purchased

No

110

Each

2,301.000

2 6



Nut



11/3/21 (3)

Location

Loc Qty

Loc Code

ST300

2301

116391

701

116540

800

116549

800

116391

Friday, March 18, 2011 1:40:37 PM

Shop Packet Print

Page 4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# REFERENCE ONLY

## Part List

Qty	Part Number	Description	Weight
X	DSI 9464-011	SKIDTUBE TUNING KIT	N/A
2	D3955-041	DOUBLER ASSEMBLY	0.25 lb/ 0.11 kg
2	D3955-3	COVER PLATE	0.64 lb/ 0.29 kg
2	D3955-5	0.063" THICK PLATE	0.64 lb/ 0.29 kg
6	D3955-7	0.125" THICK PLATE	1.28 lb/ 0.58 kg
2	D3955-21	GASKET	0.08 lb/ 0.04 kg
2	D3955-23	TEMPLATE	N/A
38	CR3212-4-04	RIVET	N/A
4	AN3-5A	BOLT	N/A
4	AN3-6A	BOLT	N/A
4	AN3-7A	BOLT	N/A
4	AN3-10A	BOLT	N/A
6	NAS1149D0332J	WASHER	N/A
2	MS21042L3	NUT (OR MS21042-3)	N/A

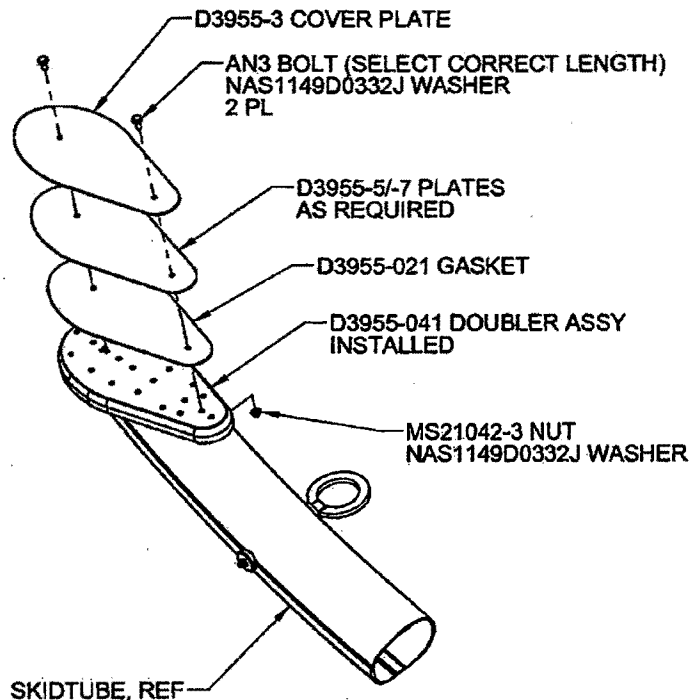







Figure 2

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED  
BY: *[Signature]*  
D. SHEPHERD (DE # 02)

DATE: 10.04.14  
CERT. NO.: SH96-88  
ISSUE NO.: 3

DESIGN	RF	<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		DSI 9464	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		SKIDTUBE TUNING KIT	NTS
DATE	10.04.14	COPYRIGHT © 2009 BY DART AEROSPACE LTD	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			